

## To Impulse the Uptake of Nanotechnology Based Solutions

### ESTCRATCH PILOT

Improved Materials and Innovative Injection Moulding Process for More Performing and Aesthetics Enhanced PMMA Plastic Parts

#### MATERIAL DEVELOPED

**Optimized PMMA Nanocompounds for injected thermoplastics**

#### Advantages:

- IMPROVED SCRATCH RESISTANCE**  
More than 140% compared to standard PMMA
- LOW VARIATION OF GLOSS**  
Gloss equal to the 98% of the gloss of the reference material
- LOW VARIATION OF COLOUR**  
Low color variation of the PMMA material developed compared to reference materials

#### PROCESS

**INNOVATIVE DECORATION SYSTEM FOR INJECTION MOULDED PLASTIC PARTS WITH IMPROVED AESTHETICS AND COLOR EFFECTS**

#### Advantages:

- Reduction of production phases and costs as the parts are made in a single step and several decoration and labelling processes can completely be removed
- More green manufacturing process due to lower energy consumption, less transportation and increased recyclability as parts consist of fewer materials
- Nanostructured surfaces developed can also be used to add other functional effects to a plastic surface such as anti-reflection, self-cleaning, increased wetting and reduced friction

#### EARLY ADOPTER

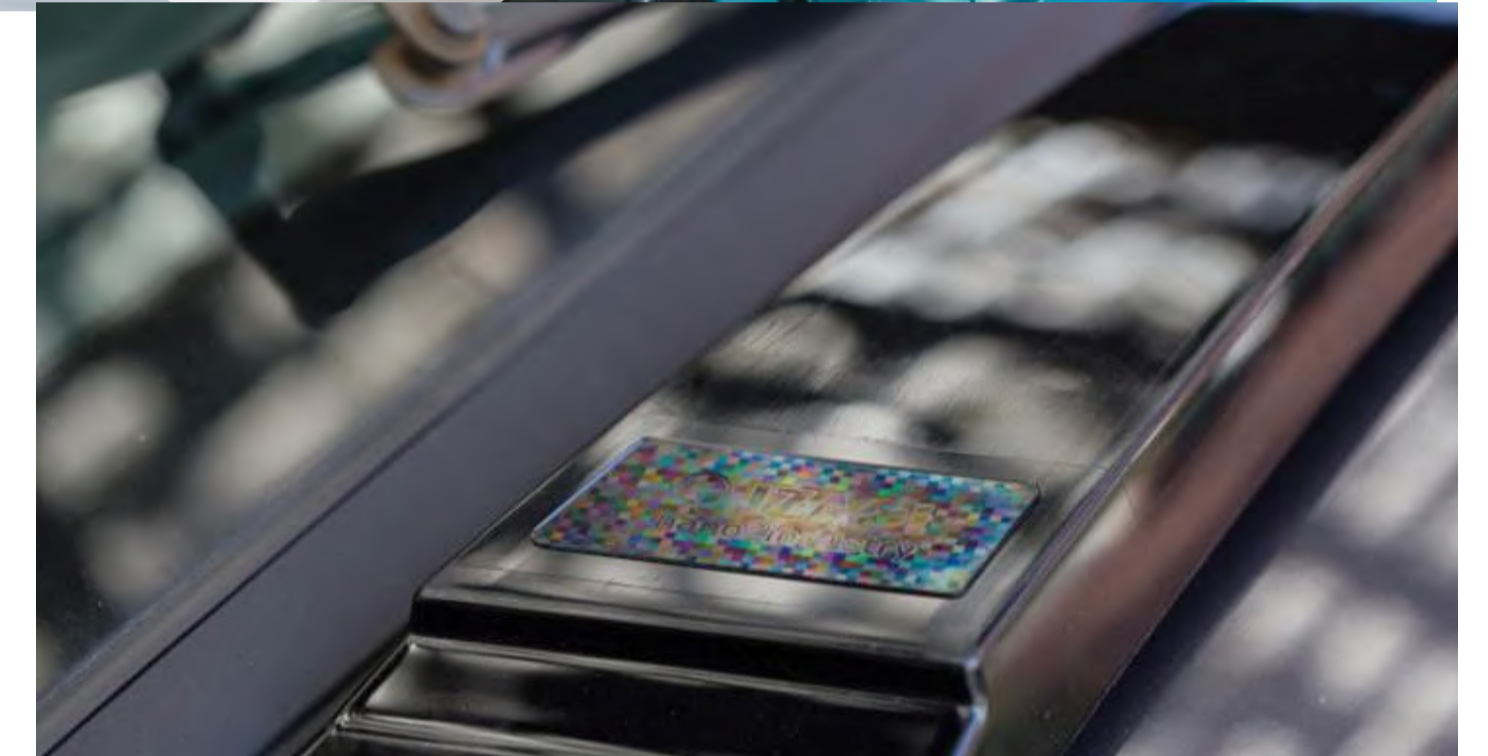


**Selected Component:**  
B-Pillar

**Need:**  
exterior trim with enhanced aesthetics and anti-scratch properties

#### Result achieved:

B-pillars fulfilling OEM requirements and combining diffractive and plasmonic colors with anti-scratch properties



### TRIBONANO PILOT

Nanocermet micropowder materials and innovative spray coating technology for metal parts with improved wear resistance

#### MATERIAL DEVELOPED

**Nanostructured Coatings**

#### Advantages:

- IMPROVED DUCTILITY, TOUGHNESS AND SINTERABILITY**
- INCREASED STRENGTH AND RESISTANCE**
- FASTER STRAIN RATES**

#### PROCESS

**SOLID-STATE DEPOSITION PROCESS THROUGH COLD SPRAY TECHNIQUE**

#### Advantages:

- Spray of thermally sensitive materials (eg. nanomaterials)
- Limited oxidation and interaction with environment
- Spray of fine cut size powder < 10 micron
- Avoid grit blasting preparation of substrate
- No barrel build-up
- Retain properties of initial powder materials
- Dense, hard, cold worked microstructure
- High thermal and electrical conductivity
- Reduced thermal heating and residual stresses

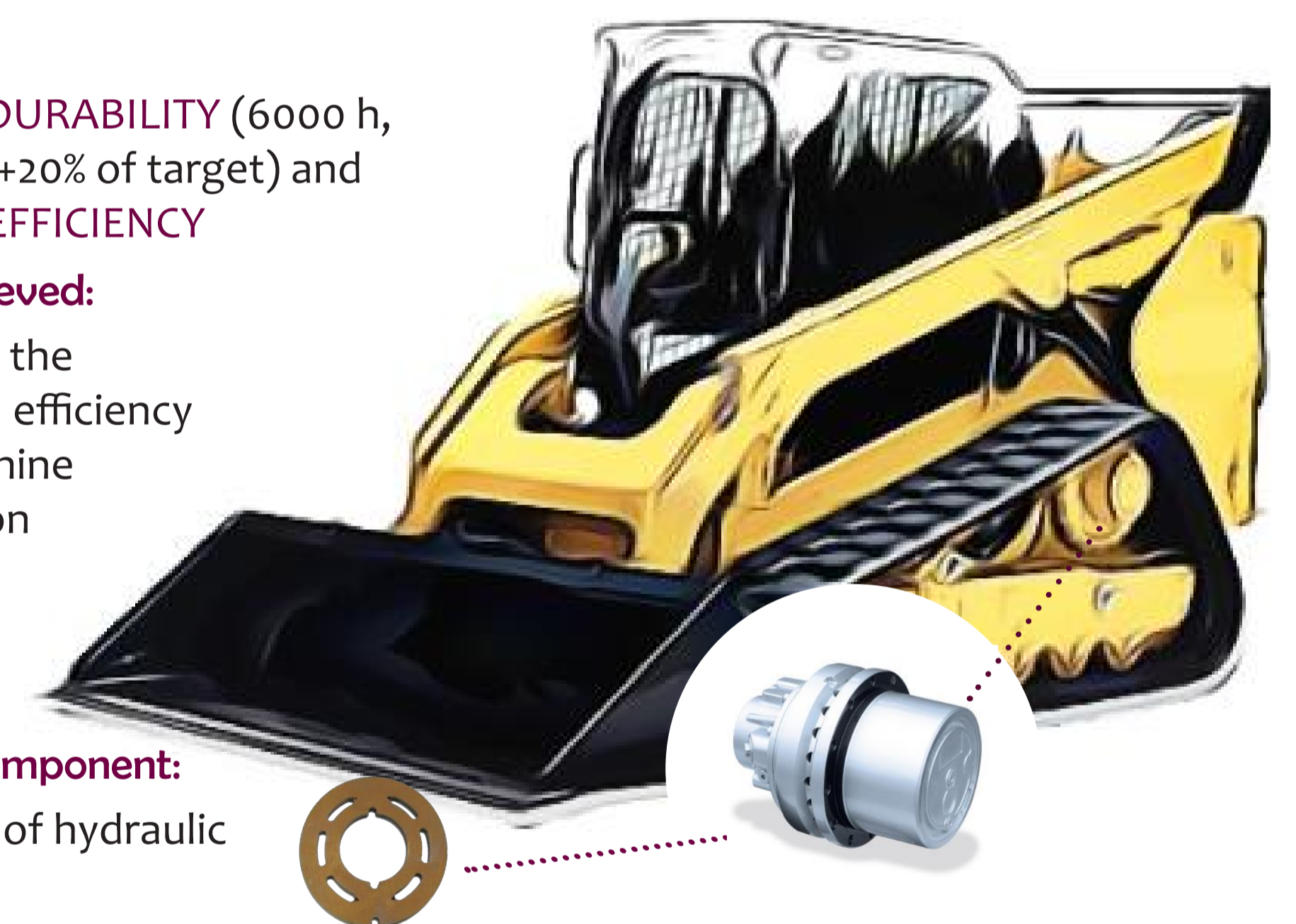
#### EARLY ADOPTER

#### Need:

Improved DURABILITY (6000 h, i.e. 5000 h +20% of target) and Increased EFFICIENCY

#### Result Achieved:

Increase of the mechanical efficiency of the machine transmission



**Selected Component:**  
Valve plate of hydraulic motor

### HARDCAST PILOT

Nano-improved materials and suitable industrial casting process for metal parts with enhanced strength and hardness properties

#### MATERIAL DEVELOPED

**Nanoreinforcements for improved metal castings**

#### Advantages:

- EASIER DISPERSION AND WETTABILITY**
- IMPROVEMENT OF PROPERTIES OF METALLIC MATERIALS**
- REDUCTION OF THE PRODUCTION PHASES OF THE COMPONENTS AND OF THE RELATED COSTS**

#### PROCESS

**NEW GRAVITY CASTINGS PROCESS FOR NANOREINFORCED METAL PARTS**

#### Advantages:

- Robust casting process allowing homogeneous structure and properties of the nanoreinforced components
- Completely safe process, similar to the ones currently used in the foundries where nanometer size powders are not handled
- Suitability to most common stirring systems

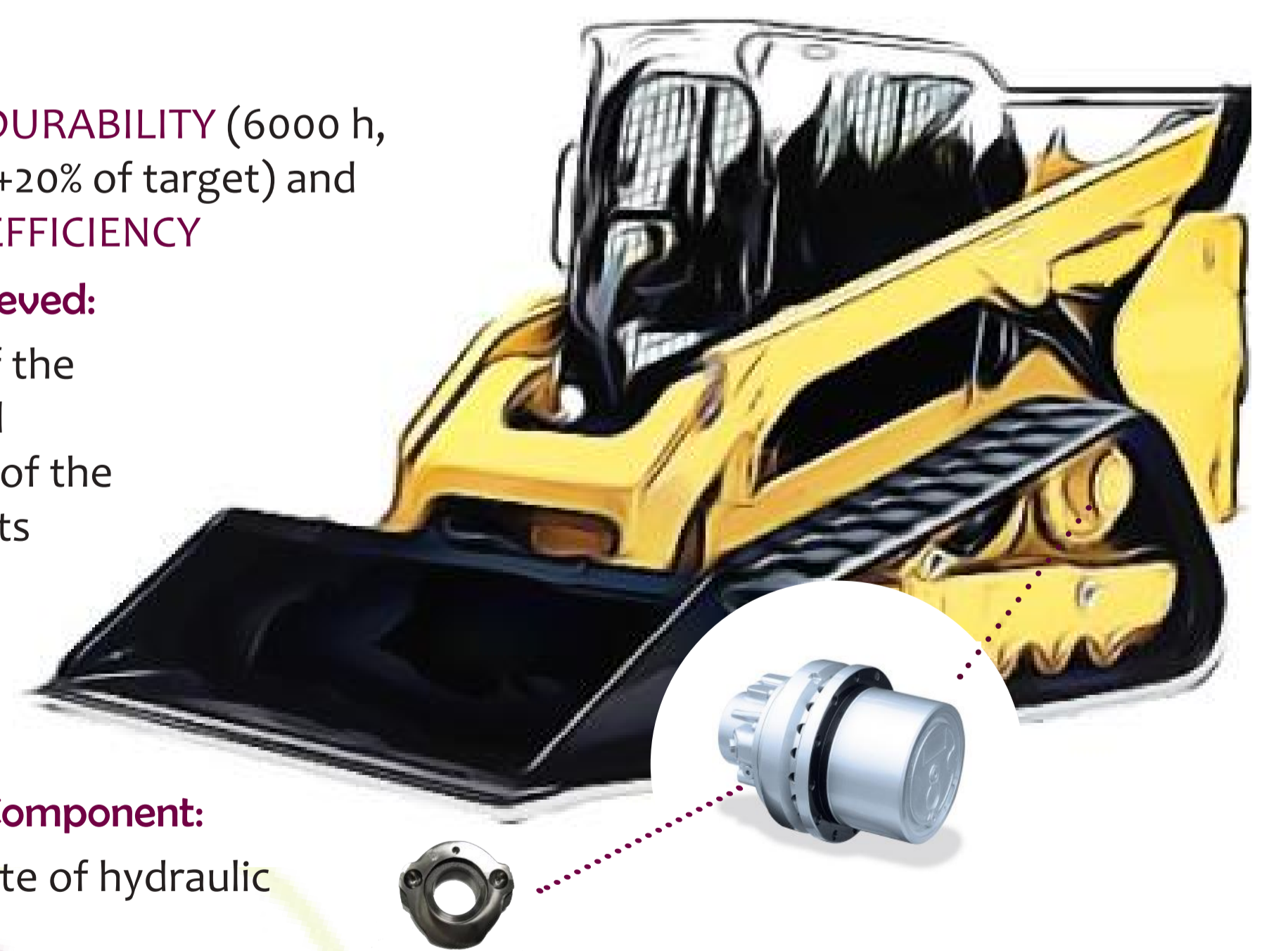
#### EARLY ADOPTER

#### Need:

Improved DURABILITY (6000 h, i.e. 5000 h +20% of target) and Increased EFFICIENCY

#### Result Achieved:

Increase of the mechanical properties of the components



**Selected Component:**  
Swash plate of hydraulic motor

#### IZADI-NANO2INDUSTRY Project Consortium



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